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## In the claims:

Please amend the claims as follows:

## 1-21. (Cancelled)

## 22. (New): A stent comprising:

a stent body defining a first hole;

a washer adjacent to the stent body, the washer defining a second hole; and

a rivet extending into the first and second holes.

(New): The stent of claim 22, wherein the rivet is more radiopaque than the stent 23.

body.

(New): The stent of claim 22, wherein the rivet comprises a first end and a shaft, 24. the first end having a diameter greater than a diameter of the shaft.

- (New): The stent of claim 22, wherein the rivet comprises a material selected 25. from the group consisting of gold, osmium, palladium, platinum, rhenium, tantalum, and tungsten.
- 26. (New): The stent of claim 22, wherein the stent body includes a strut, expandable member, or backbone defining the hole.
  - 27. (New): A stent comprising:

a stent body defining a hole; and

a radiopaque rivet having a portion extending into the hole, the rivet including a shaft with a diameter that is smaller than a diameter of the hole.



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28. (New): The stent of claim 27, wherein the rivet comprises a material selected from the group consisting of gold, osmium, palladium, platinum, rhenium, tantalum, and tungsten.

- 29. (New): The stent of claim 27, wherein the stent body includes a strut, expandable member, or backbone defining the hole.
- 30. (New): A method of making a stent, comprising:
  inserting a rivet into a hole defined by a stent body, the rivet comprising a first end and a shaft, the first end having a diameter greater than a diameter of the shaft; and increasing a diameter of an end of the rivet.
- 31. (New): The method of claim 30, wherein the rivet is inserted into the hole such that the first end of the rivet faces an interior surface of the stent device.
- 32. (New): The method of claim 30, wherein the rivet is inserted into the hole such that the first end of the rivet faces an exterior surface of the stent device.
- 33. (New): The method of claim 30, further comprising compressing the rivet into the hole.
- 34. (New): The method of claim 30, further comprising forming a second end on the rivet, the second end having a diameter greater than a diameter of the shaft.
  - 35. (New): The method of claim 30, wherein the first end of the rivet is bulbous.
  - 36. (New): The method of claim 30, wherein the first end of the rivet is tapered.
- 37. (New): The method of claim 30, wherein the hole has a diameter that is greater than a diameter of the rivet shaft.

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38. (New): A method of making a stent, comprising inserting a radiopaque rivet into a hole defined by a stent body, the rivet including a shaft with a diameter that is smaller than a diameter of the hole.

39. (New): A method of making a stent, comprising inserting a rivet into a first hole defined by a washer and a second hole defined by a stent body adjacent to the washer.